

UTCL/ENV/PACW/2024-25/15

Date: 20.11.2024

To,

Deputy Director General of Forests (C), Ministry of Environment, Forest and Climate Change, Integrated Regional Office, 2nd Floor, Headquarter- Jharkhand State Housing Board, Harmu Chowk, Ranchi, Jharkhand – 834002

Sub:

Six monthly Compliance report of Environmental clearance for the Cement grinding unit of production capacity Cement (OPC, PSC, PCC & PPC)- 1600 TPD & D.G Set - 1250 KVA by M/s. UltraTech Cement Limited (Patratu Cement Works) for the period from April'2024 to September'2024.

Ref: Environmental Clearance Letter No. J-11011/45/2009-IA II (I) dated 30-12-2010

Dear Sir/Madam.

With reference to the above referred letters, please find herewith compliance report of conditions stipulated in the Environmental Clearance of production capacity Cement (OPC, PSC, PCC & PPC)- 1600 TPD & D.G Set - 1250 KVA by M/s. UltraTech Cement Limited (Patratu Cement Works) located at Industrial Area, Patratu, Ramgarh, Jharkhand – 829119 dully supported with relevant supporting. This compliance report is submitted for the period from April'2024 to September'2024.

This is submitted for your kind perusals and record.

Thanking you, Yours faithfully,

For M/s. UltraTech Cement Limited (Patratu Cement Works)

Kausik Bishayee
Grinding Unit Head

- Cc: 1. The Member Secretary, State Level Environment Impact Assessment Authority, Nursery Complex Near Dhurwa Bus Stand Dhurwa, Ranchi, Jharkhand 834004
 - 2. The Zonal Officer, Central Pollution Control Board, South end Conclave' Block-502, 5th and 6th Floor, 1582, Razidanga, Main Road, Kolkata 700107
 - 3. The Member Secretary, Jharkhand State Pollution Control Board, T.A. Division Building (Ground Floor). H.E.C. Dhurwa, Ranchi 834004
 - 4. The Environment Engineer, Regional Office cum Laboratory, Jharkhand Pollution Control Board, PTC Chowk, Matwari Road, Hazaribag, Jharkhand 825301



11/20/24, 5:43 PM Home Page

Your (Half Yearly Compliance Report) has been Submitted with following details				
Proposal No	J-11011/45/2009-IA II (I)			
Compliance ID	111570535			
Compliance Number(For Tracking)	EC/M/COMPLIANCE/111570535/2024			
Reporting Year	2024			
Reporting Period	01 Dec(01 Apr - 30 Sep)			
Submission Date	20-11-2024			
RO/SRO Name	ARTATRANA MISHRA			
RO/SRO Email	jhk109@ifs.nic.in			
State	JHARKHAND			
RO/SRO Office Address	Integrated Regional Offices, Ranchi			

Note:- SMS and E-Mail has been sent to ARTATRANA MISHRA, JHARKHAND with Notification to Project Proponent.



2024

EC Compliance Reports

Period: April'2024 to September'2024







M/s. UltraTech Cement Limited
Unit - Patratu Cement Works

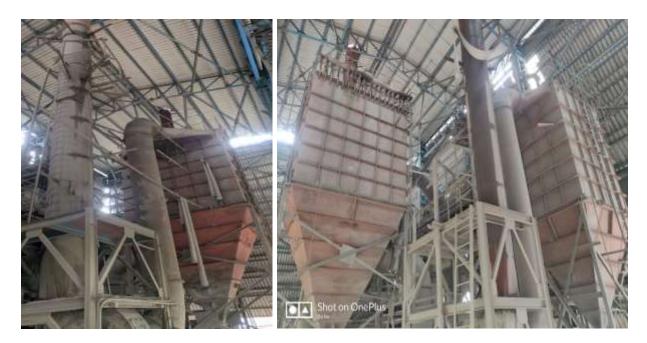
COMPLIANCE STATUS OF ENVIRONMENT CLERANCE CONDITIONS

Α.	A. Specific Conditions						
SI. No.	Condition Details	Compliance Status / Remarks					
S.C. (i)	Continuous stack monitoring facilities to monitor gaseous emissions from all the stacks shall be provided. The particulate emissions shall be controlled within 50 mg/Nm3 by installing adequate air pollution control system. Electrostatic precipitators to clinker cooler, bag house to raw mill/ kiln and bag filters to coal mill and cement mill. Low NOx burners should be provided to control NOx emissions.	We have installed online monitoring facilities (opacity monitors) to continuously monitor particulate emissions from the stack and the real-time data is transmitted to the CPCB Server. Screenshot of CPCB RTDMS portal is attached for reference. To maintain the particulate emissions from stack within 30 mg/Nm³ (latest permissible limits); we have installed bag filters for the cement mill. Pre-Clinkerization unit is not in operation since June 2016. Electrostatic precipitators to clinker cooler, bag house to raw mill/ kiln and bag filters to coal mill is not in operation. Low NOx burner is for Kiln and kiln is not in operation. Currently, only cement grinding is in operational.					



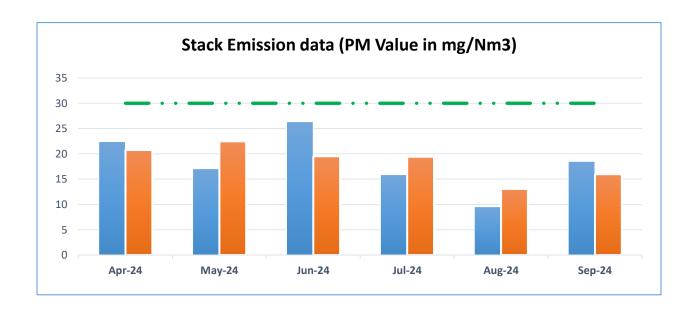
Screenshot of CPCB RTDMS portal

Compliance Report of Environmental clearance for the Cement grinding unit of production capacity Cement (0.528 MTPA) by M/s. UltraTech Cement Limited (Patratu Cement Works) for the period from April'2024 to September'2024



Installed Bag filter at Cement Mill

Stack Emission data (PM Value in mg/Nm³)						
Months	Cement Mil - 1	Cement Mil - 2	Norms			
Apr-2024	22.44	20.76	8.52			
May-2024	17.08	22.48	10.62			
Jun-2024	26.37	19.52	18.95			
Jul-2024	15.9	19.43	12.34			
Aug-2024	9.57	13.07	15.36			
Sept-2024	18.53	15.98	12.14			



SI. No.	Condition Details	Compliance Status / Remarks
S.C. (ii)	Possibilities shall be explored for the proper and full utilization of gases generated from the kiln in waste heat recovery boiler (WHRB) and a feasibility report shall be prepared and submitted to the Ministry and its Regional Office at Bhubaneswar within 3 months from the date of issue of the letter.	Pre-Clinkerization unit is not in operation since June 2016. Currently, only cement grinding is in operational. There are no feasible possibilities to install WHRB at our facility as of now.
s.c. (iii)	The National Ambient Air Quality Standards issued by the Ministry vide G.S.R.No.826 (E) dated 16 th November, 2009 shall be followed.	We have implemented various comprehensive measures to ensure compliance with the standards outlined in the National Ambient Air Quality Standards issued by the Ministry through G.S.R. No. 826 (E) dated 16th November, 2009. Additionally, we have engaged a NABL accredited
		and MoEF&CC approved laboratory for conducting ambient air quality monitoring in accordance with G.S.R. No. 826 (E) dated 16th November, 2009. A summarized table along with Statistical representation is attached below.

Location →	Plant boundary near Main Gate			Plant bo	oundary nea	lary near Packing Plant Plant Boundary near Admistrative Buildings			Plant boundary near Gate 2							
Unit →		(μg/m	13)			(µg/m3)			(μg/m3)				(μg/m3)			
Parameters→ Month	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox
Apr-24	63.8	42.4	28.1	30.5	68.3	45.6	24.2	27.3	67.3	46.7	23.4	25.4	66.2	43.8	22.7	25.4
May-24	67.6	35.5	26.6	28.4	66.3	35.2	24.5	27.5	68.7	37.1	27.6	29.4	61.8	30.7	23.4	24.6
Jun-24	69.4	36.4	24.3	26.5	68.2	36.8	23.5	26.5	70.3	38.4	25.7	28.9	63.7	32.7	21.3	24.9
Jul-24	53.9	25.7	23.5	28.1	52.4	29.5	21.3	24.9	47.8	23.7	17.7	20.9	49.6	24.6	18.4	21.7
Aug-24	50.3	24.6	24.5	27.6	46.8	26.5	20.6	23.8	43.7	22.4	17.4	21.7	48.2	25.8	19.4	22.5
Sep-24	51.5	25.7	23.5	26.5	48.6	27.3	20.3	24.6	45.9	24.7	16.7	19.5	49.2	27.0	18.6	22.5
Average	59.4	31.7	25.1	27.9	58.4	33.5	22.4	25.8	57.3	32.1	21.4	24.3	56.5	30.8	20.6	23.6
24 Hours Norms	100	60	80	80	100	60	80	80	100	60	80	80	100	60	80	80

SI. No.	Condition Details	Compliance Status / Remarks
s.C. (iv)	Secondary fugitive emissions shall be controlled and shall be within the prescribed limit and regularly monitored. Guidelines/ Code of Practice issued by the CPCB in this regard should be followed.	 Unit has taken the following measures to control secondary fugitive emissions. Unit has installed total 15 nos. of bag filter as a control measures of fugitive dust generation. List attached. Trucks are being covered with tarpaulin during the transportation of gypsum, coal and cement. Pneumatic system has been installed for fly ash handling, uses of closed bulker for Fly ash transportation. Cement dust collected in the bag filter is recycled back into the process of cement manufacturing. Water sprinkling arrangement in high dust potential areas via water tankers. Raw materials are stored inside covered shed, except slag which is stored outside under tarpaulin covering. Cement grinding is carried out in closed ball mill. Green belt has been developed along the plant boundary and inside plant premises. We have engaged a NABL accredited and MoEF&CC approved laboratory for the regular monitoring of fugitive emissions inside plant premises.





Installed Bag Filters





Pneumatic fly ash unloading system in closed

Water sprinkling inside plant





Covered storage shed for gypsum and dry slag





Covered storage shed for coal



Covered storage pile for clinker



Closed Ball Mill



Green belt development inside plant premises

UltraTech Cement Limited (Patratu Cement Works)

SI. No.	Condition Details	Compliance Status / Remarks
s.C. (v)	Efforts shall be made to reduce impact of the transport of the raw materials and end production the surrounding environment including agricultural land. All the raw materials including fly ash should be transported in the closed containers only and shall not be over loaded. The company shall have separate truck parking area. Vehicular emissions should be regularly monitored.	 We have implemented the following measures to minimize the impact of raw material transportation and end product on the surrounding environment: Trucks transporting gypsum, coal, and cement are covered with tarpaulin, and closed tankers are used for fly ash transportation. A separate truck parking area is maintained, with regular water sprinkling via water tanker. Only vehicles with valid Pollution Under Control (PUC) certification are permitted for transportation. PUC certificates of engaged trucks for cement transportation. Photos in reference to above points are attached below.





Snapshot of covered truck during transportation of cement and raw materials

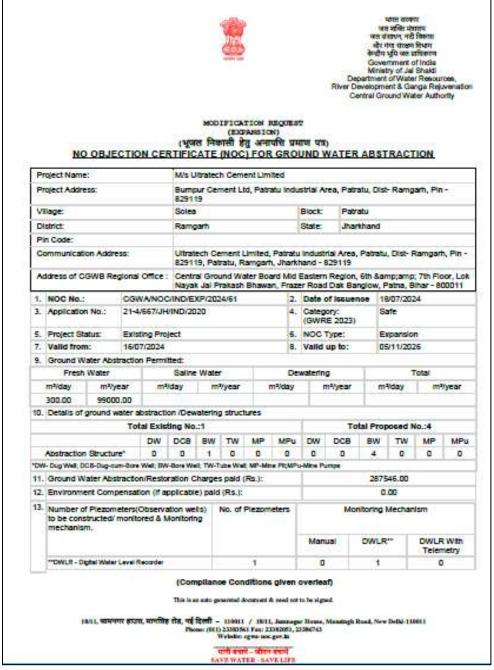






Water sprinkling in truck yard area

SI. No.	Condition Details	Compliance Status / Remarks
S.C.	Total water requirement for cement	Total water requirement for our grinding unit is less
(vi)	plant shall not exceed 400m³/day. All	than 400m³/day.
	the treated waste water shall be	We have obtained CGWA NOC for 300 KLD valid up
	recycled and reused in the process	to 05.11.2026 for our cement grinding unit which is
	and / or for dust suppression and green	based on dry process and therefore, no industrial
	belt development and other plant	liquid effluent is generated from the process.
	related activities etc. No process waste	Moreover, the generated domestic liquid effluent is
	water shall be discharged outside the	discharge through septic tank to soak pit and there is
	factory premises and 'zero' discharge	no liquid effluent discharged outside the plant
	should be adopted.	premises, adhering zero liquid discharge.



SI. No.	Condition Details	Compliance Status / Remarks
s.c. (vii)	Efforts shall be made to make use of rain water harvested. If needed, capacity of the reservoir should be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.	Rain Water harvesting pond with collection capacity approx. 25,000 KL has been constructed inside plant premises to make use of rain water. This storage water is being majorly used for green belt development, dust suppression by sprinkling of water and cooling of plant equipment and machineries as and when required. Photo of the rain water harvesting pond is attached below.





SI. No.	Condition Details	Compliance Status / Remarks
S.C. (viii)	Regular monitoring of influent and effluent surface, sub-surface and ground Water should be ensured and treated waste water should meet the norms prescribed by the State Pollution Control Board or described under the E (P) Act which ever are more stringent. Leachate study for the effluent generated and analysis should also be regularly carried out and report submitted to the Ministry's Regional Office at Bhubaneswar, SPCB and CPCB.	This unit is a clinker grinding unit based on dry process and therefore, no industrial liquid effluent is generated from the process. Moreover, the generated domestic liquid effluent is discharge through septic tank to soak pit and there is no liquid effluent discharged outside the plant premises. However, regular monitoring of ground water is being carried.
S.C. (ix)	All the bag filter dust, raw mill dust, coal dust, clinker dust and cement dust from pollution control devices should be recycled and reused in the process sand used for cement manufacturing. Spent oil and batteries shall be sold to authorized recyclers/ re-processor only.	Pre-Clinkerization unit is not in operation since June 2016, only cement grinding is in operational. Cement dust collected in the bag filter is recycled back into the process of cement manufacturing. Spent Oil is being sold to JSPCB authorized recyclers/processor only, for same agreement has been made with M/s. Mangalam Lubricants Pvt Ltd; whereas, batteries are purchased based on buy back principle.
S.C. (x)	Efforts shall be made to use fly ash maximum in making Pozzolana Portland Cement (PPC)	Unit has maximized fly ash utilization as per BIS norms. In the period from Dec'2023 to June'24 unit has utilized 9596 MT (30%) of fly ash as a raw material for the cement production of PPC. Moreover, 2827 MT of fly ash is also being used for the production of PCC.

(xi) lime, more fly ash and solid waste in the cement manufacturing.	Pre-Clinkerization unit is not in operation since June 2016, Currently, only cement grinding is in operational. As of now there is no possibilities to use low grade lime; whereas fly ash and slag (solid waste of steel, power and ferro allow plant) are being used in the cement manufacturing as raw materials as per BIS Norms. In the period from Dec'2023 to June'24, 37870 MT fly ash and 30072 MT slag has been used for the production of 175483 MT cement (PPC+PCC).
(xii) calorific hazardous waste in the cement kiln and necessary provision shall be made accordingly.	Pre-Clinkerization unit is not in operation since June 2016, Currently, only cement grinding is in operational. Hence, coprocessing of high calorific hazardous waste is not applicable as of now.
(xiii) developed in at least 33% area in and around the cement plant as per the CPCB guidelines to mitigate the effects of air emissions in consultation with local DFO.	Green belt has been developed in 34.15% (8.3 ha) of the total plant area of 24.3 ha. Native Plant species has been planted /will be planted. Snapshot of green belt development are attached below.









SI. No.	Condition Details	Compliance Status / Remarks
S.C.	All the recommendations made in the	We are strictly complying all the
(xiv)	Charter on Corporate Responsibility for	recommendations of the Corporate
	Environment Protection (CREP) for the	Responsibility or Environmental Protection
	Cement plants should be implemented.	(CREP) for the cement plants (Grinding Unit).

CREP COMPLIANCE

SI. No.	Condition Details	Compliance Status / Remarks
1.	 Cement Plants which are not complying* with notified standards: Augmentation of existing Air Pollution Control Devices - by July 2003. Replacement of existing Air Pollution Control Devices - by July 2004. 	
2.	urban areas (including 5 km distance outside	
3.		Unit is clinker grinding unit only and emission level is being / will be maintained <30 mg/Nm³, latest CPCB prescribed norms.
4.	CPCB will evolve load-based standards by December 2003.	Load based standards issued by the MoEF is for Kiln only. This is cement grinding unit hence, this condition is not applicable.
5.	CPCB and NCBM will evolve SO2 and NO2 emission standard by June 2004. The above referred Notification has stimulated emission standards for SO2 - 100 mg / Nm3 and NOx - 600 mg / Nm3	not applicable.
6.	The cement industries will control fugitive emissions from all the raw material and products storage and transfer points by December 2003. However, the feasibility for the control of fugitive emissions from limestone and coal storage areas will be decided by the National Task Force (NTF). The NTF shall submit its recommendation within three months.	 Unit has installed total 15 nos. of bag filter as a control measures of fugitive dust generation. Trucks are being covered with tarpaulin during the transportation of gypsum, coal

Green belt development inside plant premises

Compliance Report of Environmental clearance for the Cement grinding unit of production capacity Cement (0.528 MTPA) by M/s. UltraTech Cement Limited (Patratu Cement Works) for the period from April'2024 to September'2024

		 Cement dust collected in the bag filter is recycled back into the process of cement manufacturing. Water sprinkling arrangement in high dust potential areas via water tankers. Raw materials are stored inside covered shed, except slag which is stored outside under tarpaulin covering. Cement grinding is carried out in closed ball mill. Green belt has been developed along the plant boundary and inside plant premises.
7.	CPCB, NCBM, BIS and Oil refineries will jointly prepare the policy on use of petroleum coke as fuel in cement kiln by July 2003.	
8.	After performance evaluation of various types of continuous monitoring equipment and feedback from the industries and equipment manufacturers, NTF will decide feasible unit operations/sections for installation of continuous monitoring equipment. The industry will install the continuous monitoring systems (CMS) by December 2003.	
9.	Tripping in ESP to be minimized by July 2003 as per recommendation of NFT.	Has been complied.
10.	Industries will submit the target date to enhance the utilization of waste material by April 2003.	UltraTech Cement Limited (Patratu Cement Works) is putting efforts to continuously use waste materials. Waste material (fly ash and slag) from nearby Thermal Power Plants and steel plants are being used for cement manufacturing.
11.	NCBM will carry out a study on hazardous waste utilization in cement kiln by December 2003.	Not applicable
12.	Cement industries will carry out feasibility study and submit target dates to CPCB for cogeneration of power by July 2003.	

No. Condition Details	Compliance Status / Remarks
-----------------------	-----------------------------

S.C.	Risk and Disaster Management Plan along	Risk and Disaster Management Plan along with
(xv)	with the mitigation measures should be	the mitigation measures has been prepared
	prepared and a copy submitted to the	and approved by Chief Inspector of Factories,
	Ministry's Regional Office at Bhubaneswar.	Govt. of Jharkhand.
	SPCB and CPCB within 3 months of issue of	
	environment clearance letter.	

SI. No.	Condition Details	Compliance Status / Remarks
s.c. (xvi)	At least 5% of the total cost of the project shall be earmarked towards the corporate social responsibility and item- wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office at Bhubaneswar. Implementation of such program shall be ensured accordingly in a time bound manner.	UTCL was acquired the M/s. Burnpur Cement Ltd on 29 th Nov, 2023. A brief summary of CSR activities performed in the nearby area for the period from Dec, 2023 to September, 2024 under UTCL is mentioned below

M/s. UltraTech has undertaken different CSR activities in and around our grinding unit located at Patratu Industrial Area. The details of different activities along with venue and numbers of participants and/or beneficiaries' details are mentioned below

CSR Details for the period Dec'2023 to September'2024						
SI. No	Activities	Expenditure	Participants and/or			
		(in Lakhs)	Beneficiaries			
1	Medical check-up camp has been organized in the	0.31	50			
	village of Katiya, Solia, Gerewatand, and Hesla					
2	Different competition and awareness programme	0.20	143			
	organized at Kidzee Junior School, Koto during Road					
	Safety week					
3	Safety Awareness Activities with Transporter and local	0.1	15			
	body					









DIFFERENT COMEPETION IN KIDZEE JUNIOR SCHOOL, KOTO

किड्ज ए जूनियर स्कूल ने मनाया राष्ट्रीय सड़क सुरक्षा जागरूकता सप्ताह



कार्यक्रम का आयोजन द्वाइंग

मीजन्य से आयोजित कुमार झा कक्षा 4 तथा किया।

और स्लोगन बनाए। कुमार कक्षा 7 तथा रूप से फॉलो करने के जागरूकता आयुष कुमार कक्षा ६ । कुमार तथा अल्ट्राटेक सिन्हा , आरती कुमारी में प्रतिचागी सीमेंट के लॉजिस्टिक्स ,महारानी सेन, मनोरमा किंद्रज ए जूनियर स्कूल विजेताओं के नाम है क्षेत्रा मैनेजर अविनाश कुमार कुमारी, नैंसी कुमारी, और अल्ट्राटेक सीमेंट के सुधन कक्षा 7, शौर्व प्रसाद ने प्राइज वितरण सुनील कुमार सिंह ,अधर

किया गया। इस कार्यक्रम कुमारी साक्षी कहा 5 । अंत में प्रधानावार्य ने कुमारी ,अनु कुमारी, में बच्चों ने एक से स्लोगन में प्रतिधागी बच्चों को सदक सुरक्षा कंचन कुमारी आदि का बदकर एक सड़क मुख्शा विजेताओं के नाम है के बारे में विस्तार पूर्वक महत्वपूर्ण वोगवान रहा।



ज्योति कुमारी, ममता





किड्ज ए जूनियर स्कूल ने मनाया राष्ट्रीय सड़क सुरक्षा जागरूकता सप्ताह

पतरात्। शनिवार को कोतो स्थित किंद्रज ए जुनियर स्कूल के प्रांगण में राष्ट्रीय सड़क सुरक्षा आगरूकता कार्यक्रम का आयोजन किंद्रज ए जुनियर स्कूल और अल्ट्राटेक सीमेंट के सीजन्य से आयोजित किया गया । इस कार्यक्रम में बच्चों ने एक से बढ़कर एक सड़क सुरक्षा से संबंधित मॉडल, ट्राइंग और स्लोगन बनाए।



मॉडल में प्रतिभागी किजेताओं के नाम है अधित कुमारी कथा 7, हैप्पी कुमार कथा 5 और आयुष कुमार कथा 6 । इन्हेंग में प्रतिभागी किजेताओं के नाम है लेवा सुमन कथा 7, शीर्ष कुमार था कथा 4 तथा कुमारी साली कथा 5 । स्लोगन में प्रतिभागी किजेताओं के नाम है लेवा प्रमा कथा 3, अंकुर कुमार कथा 7 तथा अनन्या पांडे कथा 4 । क्षिजेताओं के जीच किडल ए जुनियर स्कूल के प्रधानाचार्य राकेश कुमार तथा अल्डाटेक सीमेंट के लॉर्जिस्टक्स मैनेजर ऑवनाश कुमार प्रसाद ने प्राइज वितरण किया। अंत में प्रधानाचार्य ने बच्चों को सड़क सुरक्षा के बारे में विस्तार पूर्वक बताया तथा उसे सुचार रूप से फॉलो करने के बारे में लीला। इस कार्यक्रम को सफल बनाने में विद्यालय के शिक्षक अशोक कुमार सन्ता, असरतो कुमारी, महारानी सेन, मनोरमा कुमारी, नैसी कुमारी, सुनील कुमार सिंह ,अमर ज्वोति कुमारी, ममता कुमारी ,अनु कुमारी, कंचन कुमारी आदि का महत्वपूर्ण बोगदान रहा।











SPORTS ACTIVITIES AT VILLAGE HESLA



FOOD DISTRIBUTION TO LOCAL BODY

SI. No.	Condition Details	Compliance Status / Remarks
s.c. (xvii)	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking. Mobile toilets, mobile STP, Safe drinking water, medical healthcare, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project	Ltd on 29 th Nov, 2023. No any project work was going on between

В.	General Conditions	
SI. No.	Condition Details	Compliance Status / Remarks
G.C. (i)	The project authorities must strictly adhere to the stipulations made by the Jharkhand State Pollution Control Board and the State Government.	Unit has adhere the applicable stipulation made by Jharkhand State Pollution Control Board and the State Government.
G.C. (ii)	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	UTCL was acquired the M/s. Burnpur Cement Ltd on 29 th Nov, 2023. No any expansion or modifications in the plant had been carried out in between April'2024 to Sepetember'2024.
G.C. (iii)	The gaseous emissions from various process units shall conform other load/mass-based standards notified by this Ministry on 19th May, 1993 and standards prescribed from time to time. The State Pollution Control Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location.	Pre-Clinkerization unit is not in operation since June 2016. Currently, only cement grinding is in operational. In reference to the latest amendment on Environment (Protection) Rules, 1986 in Schedule – I, gaseous emissions monitoring from the cement grinding unit installed stacks (process stack) has been conducted.

Compliance Report of Environmental clearance for the Cement grinding unit of production capacity Cement (0.528 MTPA) by M/s. UltraTech Cement Limited (Patratu Cement Works) for the period from April'2024 to September'2024

G.C.	At least four ambient air quality	Unit has establish
(i∨)	monitoring stations should be	monitoring stations.
	established in the downward direction	A NABL accredi
	as well as where maximum ground	laboratory "Sabz C
	level concentration of PM10, S02 and	Ltd." has been en
	NOx are anticipated in consultation	monitoring and sta
	with the SPCB. Data on ambient air	The reports have
	quality and stack emission shall be	MoEF&CC, JSPCB c
	regularly submitted to this Ministry	compliance report
	including its Regional Office at	
	Bhubaneswar and the SPCB/ CPCB	
	once in six months.	

Unit has established ambient air quality manual monitoring stations.

A NABL accredited and MoEF&CC approved aboratory "Sabz Care Environmental Consultancy Pvt. .td." has been engaged for the Ambient air quality monitoring and stack emission.

The reports have been submitted to IRO & RO, MoEF&CC, JSPCB and CPCB along with six monthly EC compliance report.

Location →	→ Plant boundary near Main Gate			Plant boundary near Packing Plant			Plant Boundary near Admistrative Buildings			Plant boundary near Gate 2						
Unit →		(μg/m	13)			(μg/m	13)			(μg/n	13)			(μg/n	n3)	
Parameters→ Month	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox	PM10	PM2.5	SO2	Nox
Apr-24	63.8	42.4	28.1	30.5	68.3	45.6	24.2	27.3	67.3	46.7	23.4	25.4	66.2	43.8	22.7	25.4
May-24	67.6	35.5	26.6	28.4	66.3	35.2	24.5	27.5	68.7	37.1	27.6	29.4	61.8	30.7	23.4	24.6
Jun-24	69.4	36.4	24.3	26.5	68.2	36.8	23.5	26.5	70.3	38.4	25.7	28.9	63.7	32.7	21.3	24.9
Jul-24	53.9	25.7	23.5	28.1	52.4	29.5	21.3	24.9	47.8	23.7	17.7	20.9	49.6	24.6	18.4	21.7
Aug-24	50.3	24.6	24.5	27.6	46.8	26.5	20.6	23.8	43.7	22.4	17.4	21.7	48.2	25.8	19.4	22.5
Sep-24	51.5	25.7	23.5	26.5	48.6	27.3	20.3	24.6	45.9	24.7	16.7	19.5	49.2	27.0	18.6	22.5
Average	59.4	31.7	25.1	27.9	58.4	33.5	22.4	25.8	57.3	32.1	21.4	24.3	56.5	30.8	20.6	23.6
24 Hours Norms	100	60	80	80	100	60	80	80	100	60	80	80	100	60	80	80

SI. No.	Condition Details	Compliance Status / Remarks
G.C. (v)	Industrial waste water shall be properly collected, treated so as to conform to the standards prescribed under GSR422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated Waste water shall be utilized for plantation purpose.	This unit is a clinker grinding unit based on dry process and therefore, no industrial liquid effluent is generated from the process. Moreover, the generated domestic liquid effluent is discharge through septic tank to soak pit.



SOAK PIT & SEPTIC TANK

SI. No.	Condition Details	Compliance Status / Remarks					
G.C. (vi)	measures including acoustic hoods, silencers, enclosures etc. on all sources of	A NABL accredited and MoEF&CC approved laboratory Sabz Care Environmental Consultancy Pvt. Ltd." has been engaged for the monitoring of ambient as well as work zone					

Ambient Sound Level Monitoring Data Leq. in dB(A)			
Time	Day Time 06 AM – 10 PM	Night Time 10 PM – 06 AM	
Norms	75	70	
Apr-24	69.90	54.65	
May-24	69.15	56.40	
Jun-24	78.10	67.45	
Jul-24	58.90	43.80	
Aug-24	61.35	48.60	
Sep-24	58.70	46.10	
Average	66.06	53.45	

SI. No.	Condition Details	Compliance Status / Remarks
G.C. (vii)		Occupational health surveillance of staff & workers has been conducted and record maintained as per
(*")	regular basis and records maintained as per the Factories Act	

PERIC		EDICAL		XAMINA	
	me	Contecto	cose	Mobile	Femil
1 11-06-24 Pm	That Kumor	D. Severe	POLLS	7367438913	Fit
2.11-06-24 Ashe	K Kumar	D-Sowores	1190		Fit
	nder Ansori	O-Source	1347	133450514	Fit
4 17-06-24 500	neari per	D-Selectory	1065	8540471443	Fit
	Salary Makto	Kailasta	KCK 49	3540971993	Fit
	ando Mason	20	KCK26	731786851	Fit
	in Kions	12	KCK17	721288716	Fit
8. 11-06-24 popper	Joh Ko yeles	O-Source	1259	3751331134	Fit
9.11-06-24 57530	2 10 Sil Cartar	SagarEn	SEOIOL	94352519	3 Fit
10.11-06-24 Rall	a Kaithman Pors	& desource	125	254099469	Fit
11.11-06 24 Deep		O-Source	81072	9006150551	Fit
12.11-06-20 An	Kit Patel	O-Source	\$1360	773522664	OFit
13-11-06-24-Pha	neshar Mahta	D-Source	1005	146382978	2 Fit
14.12-0427 Pas	nod Hakuchrah	0-500210	1181	323501945	5 Fit
15 12-06-22 Ravi		O-Sources	1332	821041547	9 Fit
16 12-06-24 Sate		0-50220	1338	900657500	3 Fit
17-12-06-24 Pha		a sower	1010	75 729/232	4Fit
13 12-06-24 Pago		D-Source	1030	329000773	Fit
17.12-06-24 Rage		6-Source	1230	952525525	yFit
20 12-06-24 Vik		0-Source	1006	32927666	Fist
21 12-06-24 CHAZ		0.50020	1068	7739978233	Fit
22 12-06-24 500	na sevi	0-500200	31060	11025 7025 1	Fit
23.12-06-24 Vichs	wordh Marto	0-Sources	1264	1155441587	Fit
24 13-06-24 50	nita Peri			9301555179	
25 13-06-240709	Prokash Ponder			9263287219	
2613-06-24 Dili	b Maktol			7739011505	
27 13-06-24 Ravino	Ar Ko Makto			7155721047	
28 13-06-24 1714	val Simil	13-501000	1019	7070348575	Fit
29 13-06-24 Raka	12 Kr. Small	S-Sources	1097	7482013752	Fit
30 13-06-24 50K	dea milia			743293553	
31 14-16-24 ROB	- 30 Munda			7131404149	
21 14 21 24 6 9	Parken Bill			917384177	
32 14 11-24 Om 7	White at			7204413403	
23 14-06-24 Ravi	nd the	0.60	1074	OF HEATTING	Est
34 14-06-24 Becks	K M. Muknezjes	201203	10.10	HC	
Medical					

SI. No.	Condition Details	Compliance Status / Remarks
G.C. (viii)	water harvesting structures to harvest	'





SI. No.	Condition Details	Compliance Status / Remarks
G.C. (ix)	The project proponent shall also comply with all the environmental protection measures and safe guards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc	 Unit has taken the following measures for the compliance of environmental protection and safe guards. Unit has installed total 15 nos. of bag filter as a control measures of fugitive dust generation. Trucks are being covered with tarpaulin during the transportation of gypsum, coal and cement. Pneumatic system has been installed for fly ash handling, uses of closed bulker for Fly ash transportation. Cement dust collected in the bag filter is recycled back into the process of cement manufacturing. Water sprinkling arrangement in high dust potential areas and road via water tankers. Raw materials are stored inside covered shed, except slag which is stored outside under tarpaulin covering. Cement grinding is carried out in closed ball mill. Green belt has been developed along the plant boundary and inside plant premises. Online monitoring facilities (opacity monitors) has been installed to continuously monitor particulate emissions from the stack and the real-time data is transmitted to the CPCB Server. Unit has engaged a NABL accredited and MoEF&CC approved laboratory Sabz Care Environmental Consultancy Pvt. Ltd." for the environment monitoring. Furthermore, the company has undertaken different socio-economic development activities in the surrounding villages under CSR activities. Details activities mentioned in the compliance status of Specific Conditions (xvi).

G.C. As proposed Rs.13.33 crores and Rs.3.31 (x) crores shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An Implementation schedule for implementing all the conditions stipulated here in shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for any other purpose.

The mentioned Rs.13.33 crores and Rs.3.31 crores capital cost and recurring cost/annum for environment pollution control measures was considered based on the full plant including the preclinkerization unit.

Pre-Clinkerization unit is not in operation since June 2016, only cement grinding is in operational as on date. Moreover, UTCL was acquired the M/s. Burnpur Cement Ltd on 29th Nov, 2023.

Total recurring cost for the period from Dec, 2023 to September, 2024 under UTCL towards Environmental protection measure is around Rs.87 lakhs.

The annual recurring cost is being earmarked for

- Air Pollution Control Device Maintenance
- Control of fugitive dust nuisance inside plant premises
- House Keeping
- Execution of Environmental Monitoring Plan
- Green belt development and
- Water sprinkling
- Online data connectivity
- Fees towards NOC & Consent

G.C. A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban Local Body and the local NGO, if any from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.

We have informed the local body on 29th November, 2023 that M/s. UltraTech Cement Limited acquired Burnpur Cement Limited.

The copy of EC is also uploaded in the website of UltraTech Cement Limited –

https://www.ultratechcement.com/corporate/sustainability/environment



SI. No. **Condition Details** Compliance Status / Remarks G.C. Status of the stipulated environment clearance The project proponent shall upload the status stipulated (xii) of compliance of the conditions including results of monitored data environment clearance conditions, including has been updated in the website of UltraTech results of monitored data on their website Cement Limited and shall update the same periodically. It https://www.ultratechcement.com/ shall simultaneously be sent to the Regional corporate/sustainability/environment Office of the MoEF at Bhubaneswar. The respective Zonal Office of CPCB and the SPCB. The Moreover, Six-monthly compliance report with Criteria pollutant levels namely; PM10, S02, the monitored data is submitted to the Regional NOx (ambient levels as well As stack Office of the MoEF at Bhubaneswar, Ranchi, emissions) or critical sector all parameters, Zonal Office of CPCB & JSPCB via e-mail on indicated for the projects shall be monitored dated 23.05.2024. Screenshot of e-mail copy and displayed at a convenient location near enclosed herein. the main gate of the company in the public Manual display board has been displayed at domain. company main gate at public domain.





Manual display board at main gate

SI. No.	Condition Details	Compliance Status / Remarks
G.C. (xiii)	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar/CPCB /SPCB shall monitor the stipulated conditions	Six-monthly compliance report with the monitored data is submitted to the Regional Office of the MoEF at Bhubaneswar, Ranchi, Zonal Office of CPCB & JSPCB via e-mail 23.05.2024.
G.C. (xiv)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent other respective Regional Office of the MoEF at Bhubaneswar by e-mail.	Annual Environment Statement report in Form – V has been submitted on 09.08.2024 to JSPCB, Regional Office of MoEF as prescribed under the Environment (Protection) Rules, 1986 and also copy of the same will be updated in the company website of UltraTech Cement Limited.
G.C. (xv)	The Project Propoent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular languages of the locality concerned and a copy of the same shall be forwarded to the Regional office at Bhubaneswar.	We have informed the local body on 29th November, 2023 that M/s. UltraTech Cement Limited acquired Burnpur Cement Limited and a copy of the clearance letter provided to local body.
G.C. (xvi)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	We have acquired the Burnpur Cement Limited on 29th November, 2023 at a consideration of Rs.169.79 crores in terms of the provisions of the Securitization and Reconstruction of Financial Assets and Enforcement of Security Interest Act, 2002 read with the Security Interest (Enforcement) Rules, 2002.
		The above was informed to IRO as well as Ministry via our letter: Ref. No. UTCL/ENV/MUM/2023/163; dated 29.11.2023 by e-mail dated 01.12.2023.

Compliance Report of Environmental clearance for the Cement grinding unit of production capacity Cement (0.528 MTPA) by M/s. UltraTech Cement Limited (Patratu Cement Works) for the period from April'2024 to September'2024

Bibhuti.Naik

From: Vikas Singh Chauhan 06 December 2023 13:32 Sent:

Bibhuti.Naik

FW: Change of name in Environmental Clearance of Burnpur Cement Limited located at Patratu Industrial area, Ramgarh , Jharkhand to UltraTech Cement Limited Regd. Subject:

Attachments: EC Name change Intimation Letter of Burnpur Cement Limited to UltraTech Ceemnt Limited_30.11.2023..pdf

From: Koyya Reddy

Sent: 01 December 2023 12:59

To: Chr-seiaaihr@gov.in; chr-seiaaihr@gov.in; msseiaa.ihk@gmail.com

Cc: rb.lal@nic.in; ro.ranchi-mef@gov.in; mkbiswas.cpcb@nic.in; ccb.cpcb@nic.in; ranchijspcb@gmail.com

Subject: Change of name in Environmental Clearance of Burnpur Cement Limited located at Patratu Industrial area, Ramgarh, Jharkhand to UltraTech Cement Limited

Ref: i). Acquisition of Burnpur Cement Ltd. by UltraTech Cement Limited .

ii). J-11011/45/2009-IA-II (I), dated 30th December, 2010

iii). EC/SEIAA/2017-18/2068/2017/261 dated 05th November, 2018 (EC validity Extension Letter) .

iv) EC/SEIAA/2017-18/2068/2017/186 dated 30th April , 2019 (Corrigendum)

Respected Madam/Sir,

With reference to above subject we wish to inform you that M/s Bumpur Cement Limited located at Patratu Industrial area, Ramgarh, Jharkhand having Clinker Capacity 0.528 MTPA & Cement 0.528 MTPA acquired by Ultratech Cement Limited.

In accordance with the Resolution Plan, UltraTech has taken control of Burnpur Cement Limited on November 29, 2023 ("Transfer Date") and Burnpur Cement Limited is now a wholly owned unit of UltraTech Cement Limited. .

We request you to kindly take note of the above and change the name of Burnpur Cement Limited Environmental Clerance to UltraTech Cement Limited. (Copies of Environmental

Kindly acknowledge receipt of this intimation.

Thanking You with Regards,

ADITYA BIRLA

UltraTech

Date: 29.11.2023

Ref. No. UTCL/ENV/MUM/2023/163

State Level Environment Impact Assessment Authority , Jharkhand , Nursery Complex , Near Dhurve Bus Stand , PO + PS Dhurve , Renchi Jharkhand -634004

Sub: Change of name in Environmental Clerance of Bumpur Cement Limited located at Patratu Industrial area, Ramgarh , Jharkhand to UltraTech Cement Limited.

Ref : i)- Acquisition of Burnpur Coment Ltd. by UltraTech Coment Limited
ii)- J-11011/45/2009-IA-4 ii), dated 30th December, 2010
III)- EC/SEJAA/2017-18/2568/2017/261 dated 50th November, 2018 (EC validity Extension Letter) .
Iv) EC/SEJAA/2017-18/2568/2017/186 dated 30th April , 2019 (Corrigendum)

With reference to above subject we wish to inform you that Mis Bumpur Cement Limited located at Patratu Industrial area, Ramgarh , Jharkhand having Clinker Cepacity 0.528 MTPA & Cement 0.528 MTPA acquired by Ultraised Cement Limited.

We request you to kindly take note of the above and change the name of Bumpur Cement Limited Environmental Clerance to UltraTech Cement Limited. (Copies of Environmental Clerances are enclosed as Annexure-17)

Kindly acknowledge receipt of this intimation.

Thenking You with Regards, For UltraTech Cement Limited.

Vinne

- Copy to:

 1. Regional Director, Ministry of Enx., Forest and Climate Change, Regional Office (ECZ), Bunglow No. A-2, Stryamali Colony, Ranchi-834002

 2. Regional Director, Central Polution Control Board Kesba New Market, Sector E, East Krikata Twp, Krikata, West Bengal 700107

 3. Chairman, Central Polution Control Board Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar New Dehi-10032

 4. Chairman, Jharkhand State Pollution Control Board, T.A. Division Butding (Ground Floor) HEC Campus, Dhurwa, Ranchi-834004

 5. Director , IA Division , Ministry of Environment and Forests, Paryavaran Bhawan, Jor Beigh Rd, Lodi Colony, New Dehi, Dehi 110003

UltraTech

UltraTech Cement Limited
(Manufacturing & Projects)
A-Wing, Ahura Centre, 1st Hoor, Mahakali Caves Boad, Andheri (I) Muntbal – 400 093
Tel. 022-66917400 | F. = 91.22.2824.970 | W: www.ultrateducement.com
Registered Office: 18'-Wing, Ahura Centre, 1st Hoor, Mahakali Caves Boad, Andheri (I) Muntbal – 400 093
T: =91.22.66917800 | CIN: L26940MH2050PtC1287420