

CSI Key Performance Indices – UltraTech Cement Ltd.

| | КРІ | FY 2015-16 | |
|-----|--|--|-------------------------------------|
| Α | Climate Protection (excludes Captive Power) | Ultratech | Ultratech + Star Cement Co. LLC* |
| i | CO ₂ emissions – Gross (Million tonnes) | 30.79 | 33.00 |
| ii | CO ₂ emissions – Net (Million tonnes) | 30.68 | 32.89 |
| iii | Specific CO ₂ emissions – Net (kg/tonne cementitious material) | 627.37 | 633.3 |
| iv | Target reduction for CO ₂ | Reduction in CO2 emission intensity @ 0.5% annually up to 2015 – 16 with baseline year as 2009 – 10 resulting in the reduction of 2.96% over 6 years. This will also include CO2 emissions from Star Cement Co. LLC and upcoming projects. | |
| V | Independently verified CO ₂ data | Externally verified | Externally verified |
| В | Fuels and Raw Materials | | |
| i | Specific heat consumption of clinker production (MJ/tonne clinker) | 2986 | 2987 |
| ii | Total Alternative Fossil Fuel Rate (% of thermal energy consumption) | 1.60 | 1.60 |
| а | Alternative Fuel Rate Non Biomass (% of thermal energy consumption) | 1.2 | 1.1 |
| b | Biomass Alternative Fuel Rate (% of thermal energy consumption) | 0.4 | 0.5 |
| iii | Alternative Raw Materials Rate (% total raw materials for cement production) | 14.61 | 13.86 |
| iv | Clinker/ Cement Ratio (%) | 76.6 | 77.3 |
| С | Health and Safety | | |
| i | No. of fatalities (directly employed) | 1 | 1 |
| ii | No. of fatalities (indirectly employed) | 3 | 3 |
| iii | No. of fatalities (involving 3rd parties) | 0 | 0 |
| iv | No. of fatalities per 10,000 directly employed | 0 | 0 |
| ٧ | Lost Time Injuries (LTIs) per 1million man- hours (directly employed) | 0.35 | 0.41 |



| D | Emissions Reduction | | | | |
|------|---|---|-------------------------|--|--|
| i | NO _x emissions (tonnes/year) | 71458 | 74316 | | |
| ii | SO ₂ emissions (tonnes/year) | 4509 | 4814 | | |
| iii | Dust emissions (tonnes/year) | 2104 | 2175 | | |
| iv | Specific NO _x emissions (g/tonne clinker) | 1896.65 | 1841.78 | | |
| V | Specific SO ₂ emissions (g/tonne clinker) | 119.68 | 119.31 | | |
| vi | Specific Dust emissions (g/tonne clinker) | 55.84 | 53.90 | | |
| 1 | Target reduction for NO _x | To be fixed after the installation of continuous monitoring system in all Kilns | | | |
| viii | Target reduction for SO ₂ | | | | |
| ix | Target reduction for Dust | | | | |
| х | % Clinker produced with monitoring of major and minor emissions | Major emissions - as in the next row. Minor emissions - measured only on sample basis if hazardous wastes are used as fuel. | | | |
| : | % Clinker produced with continuous monitoring of major emissions - NO _x , SO ₂ , Dust | Dust – 99.83% | Dust – 99.84% | | |
| xi | | NOx,SO2 – 94.8% | NOx, SO2 – 94.45% | | |
| Е | Local Impact | | | | |
| i | % of sites with quarry rehabilitation plans in place | 100% Integrated sites | 92.86% Integrated sites | | |
| ii | % of sites with community engagement plans in place | 100% Integrated sites | 92.86% Integrated sites | | |
| iii | No. of active sites where biodiversity issues are addressed | 13 | 13 | | |
| iv | No. of active quarries within, containing or adjacent to areas designated for their high biodiversity value | NIL | NIL | | |

^{*} Data of Star Cement Co. LLC includes the operations at Ras Al Khaimah, Ajman and Abu Dhabi in UAE, Bahrain and Bangladesh.